OK BRAND FENCING PRODUCES



2016 PRODUCT GUIDE



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Table of Contents

Mission Statement, Product Standards
Fencing Knots, Welded Joints, Standard Wire Gauges
Max 50 Fence Panel 4-5
Bull Panels, Sheep and Goat Panels 6
Specialty Welded Fence Panels
Utility Panels
Horse Panels
Barbed Wire
Barbless Wire
Field Fence
Max-Tight Field Fence
Max-Tight Horse Fence
Sheep and Goat Fence
Premium Game Fence
Max-Loc High-Tensile Fence
High-Tensile Barbed Wire, High-Tensile Field Fence
Welded Wire Fabric
Fence Stays
Electric Fence Wire, Electric Fence Posts
Catchweight Coils, Rebar Tie Wire
Vineyard Wire
Baler Wire
T-Posts, T-Post Clips, T-Post Driver
Gripple, Fence Staples
Welded Wire Reinforcement
Fence Calculation Guide
Fence and Post Calculation Chart
How to Read Fence and Wire Panel Numbers
Spreader Bar
Wire Information
Fencing Materials Information
Weights and Measures
Notes

Most products are available in special lengths or different galvanized coatings on request. We are continually adding new product lines and updating our current products. If you do not find the product you are looking for in this catalog, please call our knowledgeable and friendly sales staff, who will be glad to discuss preparing a custom order for you. We are committed to serving our customers regardless of what their wire needs might be.

Please note: All weights are approximate.

OUR MISSION

We are committed to providing the highest-quality products at the most competitive prices possible. We are driven to support our customers and the wire industry with unsurpassed standards of service and reliability. With these goals and commitments, we maintain an environment that promotes long-term growth for our valued customers and the industry.





OUR PRODUCT STANDARDS

PREMIUM

OK Brand Premium Fencing products are made to meet or exceed the highest standards in the industry which include all ASTM specifications. From the zinc coating weight to the wire tensile, every stage is monitored to provide the best fencing product on the market today and is the staple of OK Brand fencing quality.

OK Brand Premium Products marked with the ASTM Logo indicate that the product is manufactured to meet or exceed the highest industry standards. All OK Brand Products are of the highest quality; however, ASTM sets different standards for certain products. Products with the ASTM logo are capable of being certified by Oklahoma Steel and Wire/Iowa Steel and Wire; and will pass state and federal specification in accordance with ASTM specifications.

SELECT

Quality is the number one priority in all OK Brand Fencing Products. Our Select Fencing Products maintain that standard as well, standing up to the rigorous day-to-day use on working farms and ranches. Trimming up the edges without compromising quality makes the Select Products a mainstay of our fencing products.

With quality and durability being our focus, many select products possess some of the same features as our premium products, such as wire size or zinc coating weight. However, these products are not produced to meet ASTM specifications. Therefore, Oklahoma Steel and Wire/Iowa Steel and Wire make no claims to passing ASTM specification and will not certify the Select product as such.

COMMERCIAL

If your needs are quality as well as economy, OK Brand Commercial is the answer. A lighter gauge wire, along with a commercial galvanized coating may put OK Brand Commercial in a different class than the others. The quality and dependability allow it to carry the OK Brand name.

Commercial products pass our strict quality control testing and adhere to our high industry standards. However they will not meet ASTM standards and Oklahoma Steel and Wire/Iowa Steel and Wire will not certify Commercial products to meet the published standard.

GALVANIZED BEFORE WELDING

Before welding, wires are galvanized using the tight wipe system, which produces a smooth uniform finish. This eliminates sharp burrs or icicles, preventing undue injury to animals or people. Galvanizing before welding combines safety with dependable strength and lasting durability.

Versi=tail

An added feature to a variety of OK Brand Products is Versi-Tail, which is the addition of a 12" tail to the beginning of each roll and a 6" tail to each end. Versi-Tail allows for easier installation and eliminates the need to remove cross-wire staples providing enough wire for tying corners or splicing rolls. This feature is currently used on all Max-Tight and Max-Loc Products.

Fengine Enots

OK Brand builds quality fencing using three types of knots.







Fencing that uses the *OK Brand Hinge-Joint Knot* are our Field Fence, Sheep and Goat Fence, and Game Fence.



The OK Brand Max-Tight Knot is a square knot that gives extra vertical strength to withstand impact by large animals. It also allows flexibility when installing over hilly terrain. This knot is used in our Max-Tight Horse Fence and Field Fence Products.

The *OK Brand Max-Loc Knot* uses fixed knot technology, originally developed in New Zealand for raising deer. This technology introduces a third wire to tie the continuous vertical and horizontal wires together. The fixed knot gives you maximum

hold on the vertical and horizontal wires. This design securely locks the line wire and stay wires together, giving you the strength you need. Vertical stay wires are one piece and cannot unwind under pressure. Inherent flexibility of this design allows the fence to conform to terrain.

Used in Game Fence and some Field Fence configurations.

Welded Joints

OK Brand galvanizes all wire before welding, which provides a smooth finish on each line wire and eliminates sharp burrs. The wire is welded to form squares or rectangles - vertical or horizontal. Welded joints are used on:

WELDED JOINT

- Utility Panels
- Horse Panels
- Cattle Panels
- Sheep Panels
- Goat Panels
- Bull Panel
- Ranch Panels
- Welded Wire Fabric

Standard Wire Cauces

OK Brand offers fencing in various gauges, from heavy-duty to lightweight. The higher the number, the smaller the wire. Wire Gauges Diagram

9-Ga. ● 14.5-Ga. ● 16-Ga. ● 17-Ga. ● 17-Ga. ● 12.5-Ga. ● 18-Ga. ● 14-Ga. ● 20-Ga. ● 14-Ga. ● 14-Ga

See diagram at right for the size of each gauge.

Please note: All product weights are approximate.



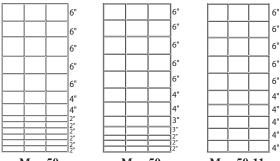
Max 50 Fence Panels

OK Brand Max 50 Fence Panels have been specially designed to maximize your savings, freight, and space. Every panel carries the same quality and workmanship as our welded fence panels. They are manufactured with our galvanized-before-welding process, which allows for a smooth, uniform finish and prevents undue injury to you or your animals. This product line allows side-by-side stacking, thus reducing the height, providing safer and easier off-loading, and reducing potential strap damage to the material. Max 50 allows 150 more panels per load than a regular fence panel and increases the value of your freight dollar up to 12 percent.

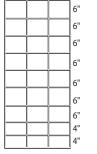
	MAX 50 FENCE PANELS - 1/4"										
PRODUCT	LINE WIRE	PANEL HEIGHT	PANEL LENGTH	HORIZONTAL WIRE SPACING	VERTICAL WIRE SPACING	APPROX. Weight LBS.	PANELS PER BUNDLE	TAG COLOR			
Max 50" Combination 14 Line	14	50"	16'	6-2" 2-4" 5-6"	8"	55	50				
Max 50" Combination 13 Line	13	50"	16'	3-2" 2-3" 2-4" 5-6"	8"	52	50				
Max 50" 11 Line	11	50"	16'	5-4" 5-6"	8"	45	50				
Max 50" 10 Line	10	50"	16'	2-4" 7-6"	8"	44	50				
Hog 34" 11 Line	11	34"	16'	4-2" 2-3" 1-4" 2-5" 1-6"	8"	42	50				
MAX 50 FENCE PANELS - 4-GAUGE											
PRODUCT	LINE WIRE	PANEL HEIGHT	PANEL LENGTH	HORIZONTAL WIRE SPACING	VERTICAL WIRE SPACING	APPROX. WEIGHT LBS.	PANELS PER BUNDLE	TAG COLOR			
Max 50" Combination 13 Line	13	50"	16'	3-2" 2-3" 2-4" 5-6"	8"	42	50				
Max 50" 10 Line	10	50"	16'	2-4" 7-6"	8"	35	50				
Hog 34" 11 Line	11	34"	16'	4-2" 2-3" 1-4" 2-5" 1-6"	8"	34	50				
		ı	/AX 50	FENCE PAN	ELS - SELEC	Т					
PRODUCT	LINE WIRE	PANEL HEIGHT	PANEL LENGTH	HORIZONTAL WIRE SPACING	VERTICAL WIRE SPACING	APPROX. WEIGHT LBS.	PANELS Per Bundle	TAG COLOR			
Select 13 Line	13	50"	16'	3-2" 2-3" 2-4" 5-6"	8"	42	50				
Select Cattle Panel	10	50"	16'	2-4" 7-6"	8"	35	50				
Select Hog 11 Line	11	34"	16'	4-3", 2-4", 2-5", 2-6"	8"	29	50				
Select Sheep & Goat	11	42"	16'	4-2" 2-3" 1-4" 2-5" 1-6"	8"	34	50				

Max 50 Fence Panels

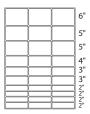
Fence Panel Spacing Configurations



Max 50 Combo 14 Line Max 50 Combo 13 Line Max 50-11



Max 50-10







BULL PANELS

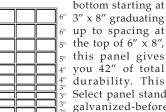
When your challenge is the most unruly of bulls, OK Brand has the solution. Our Bull Panel is the heaviest panel we manufacture. Manufactured with our galvanized-before-welding process, the



5' x 16' panel combines a 6" x 6" spacing and a 1-gauge galvanized wire. The 5' height, reduces the likelihood of the animal going over the top, while the heavy gauge wire and 6" spacing prevents them from going through the middle. The 16' lengths allow for even post placement at 8' which increases the strength of the confinement area. This panel is built with one thing in mind: keeping your bull where you put him!

Sheep And Coat Panels

Building pens for those prized show sheep or building a perimeter fence to hold in a herd of goats, OK Brand Sheep and Goat Panels are the choice for you. With spacing at the





Sheep & Goat

Select panel stands up to everyday use and the galvanized-before-welding process eliminates sharp burrs that may cause injury to your show animal.

EENNEL PANELS

Keeping up with your most trusted four-legged friend can sometimes be challenging. Helping you to meet this demand, OK Brand offers you an 8-gauge galvanized-before-welding Kennel Panel. Manufactured at a height of 6' to contain even the most feisty canine with a 12' length to accommodate most standard kennel configurations.



Cattle Panels

OK Brand Cattle Panels are built to handle the toughest ranching conditions, but versatile enough to be used for lawn and garden projects.

- Our Select Cattle Panel gives you the same graduated spacing as our popular MAX 50 10 panel, utilizing a combination of a 5-gauge horizontal wire, a 4-gauge vertical wire and the galvanized-before-welding process.
- Our Economy Cattle Panel keeps our same proven spacing combined with a lighter more economic line wire and cross wire, while still providing a durable product for your fencing needs.





Perhaps the most economical yet durable fencing is our OK Brand Ranch Fence, which is ideal for almost any fencing project. This 5' x 100' panel has a 6-gauge galvanized wire to provide the strength you need to meet all your challenges.

SPECIALTY FENCING											
PRODUCT	PANEL HEIGHT	SPACING	PANEL LENGTH	APPROX. WEIGHT LBS.	PANELS PER BUNDLE	TAG COLOR					
Handy Panel	50"	2-4", 7-6"	8'	16	50						
Economy Cattle Panel 6-Ga.	50"	2-4", 7-6"	16'	27	50						
Bull Panel 1-Ga.	60"	6" x 6"	16'	82	25						
Select Sheep & Goat.	42"	4-3", 2-4", 2-5", 2-6"	16'	36	50						
Ranch Fence 6-Ga.	60"	6" x 6"	100'	205	8						
Kennel Panel 8-Ga.	72"	4" x 2"	12'	47	25						





UTILITY PANELS

No matter what your animal containment needs are, OK Brand has the solution. These utility fence panels have multiple uses on farms as well as residences. All panels are manufactured using the galvanized-before-welding process, which gives a smooth finish to each line wire and eliminates sharp burrs. A wide variety of spacing configurations, along with several lengths in either 4-gauge or 6-gauge, makes these panels extremely versatile for many applications, including hog pens, hog traps, dog pens, and many other farm and residential uses.

	U	TILITY PANI	ELS - 4-GA	UGE		
PRODUCT	PANEL HEIGHT	SPACING	PANEL LENGTH	APPROX. WEIGHT LBS.	PANELS PER BUNDLE	TAG COLOR
4' x 16'	48"	4" x 4"	16'	55	50	
4' x 20'	48"	4" x 4"	20'	68	50	
5' x 16'	60"	4" x 4"	16'	68	50	
5' x 20'	60"	4" x 4"	20'	85	50	
6' x 20'	72"	4" x 4"	20'	101	50	
5' x 20'	60"	4" x 8"	20'	64	50	
4' x 20'	48"	6" x 6"	20'	46	50	
5' x 20'	60"	6" x 6"	20'	58	50	
6' x 20'	72"	6" x 6"	20'	69	50	
	U	TILITY PANI	ELS - 6-GA	UGE		
PRODUCT	PANEL HEIGHT	SPACING	PANEL LENGTH	APPROX. WEIGHT LBS.	PANELS PER BUNDLE	TAG COLOR
3' x 16'	36"	4" x 4"	16'	30	50	
3' x 20'	36"	4" x 4"	20'	38	50	
4' x 16'	48"	4" x 4"	16'	40	50	
4' x 20'	48"	4" x 4"	20'	50	50	
5' x 12'	60"	4" x 4"	12'	37	50	
5' x 16'	60"	4" x 4"	16'	49	50	
5' x 20'	60"	4" x 4"	20'	62	50	
6' x 20'	72"	4" x 4"	20'	74	50	
8' x 20'	96"	4" x 4"	20'	95	25	



When the safety of your horses is important, OK Brand has the panel for you. These OK Brand horse panels offer safety features that will meet your expectations and provide dependable strength and lasting durability. Sharp burrs and edges are eliminated with our galvanized-before-welding process. This process allows for a smooth, uniform finish on the panels to prevent undue injury to your prized animal. The 4" x 2" wire spacing keeps the animal confined to its intended space and keeps unwanted animals or predators out. The tight spacing helps reduce the possibility of injury due to pawing or reaching through the fence. This fencing is available in a variety of lengths and heights in either 4-gauge or 6-gauge. Specifically designed for safety, OK Brand Horse Panels have a variety of uses, which include dividing a stall, fencing a pasture, or constructing a dog pen.

	HO	RSE PANEL	S - 4-GAU	GE							
PRODUCT	PANEL HEIGHT	SPACING	PANEL LENGTH	APPROX. WEIGHT LBS.	PANELS Per Bundle	TAG COLOR					
4' x 12'	48"	4" x 2"	12'	60	25						
4' x 16'	48"	4" x 2"	16'	80	25						
4' x 20'	48"	4" x 2"	20'	100	25						
5' x 12'	60"	4" x 2"	12'	75	25						
5' x 16'	60"	4" x 2"	16'	100	25						
5' x 20'	60"	4" x 2"	20'	125	25						
HORSE PANELS - 6-GAUGE											
PRODUCT	PANEL HEIGHT	SPACING	PANEL LENGTH	APPROX. WEIGHT LBS.	PANELS PER BUNDLE	TAG COLOR					
4' x 12'	48"	4" x 2"	12'	44	25						
4' x 16'	48"	4" x 2"	16'	60	25						
4' x 20'	48"	4" x 2"	20'	74	25						
5' x 12'	60"	4" x 2"	12'	55	25						
5' x 16'	60"	4" x 2"	16'	74	25						
5' x 20'	60"	4" x 2"	20'	92	25						
6' x 16'	72"	4" x 2"	16'	88	25						
6' x 20'	72"	4" x 2"	20'	110	25						
					20						

BARBED WIRE

Whether it's our 2-point or 4-point barbed wire, the durability and strength will impress every user of our wire. We have some of the sharpest barbs in the industry, repelling



the most stubborn of animals. Our OK Brand Premium Barbed Wire has a Class I coating that meets or exceeds ASTM A-121 specifications with sharp, evenly spaced barbs. OK Brand Western Edition offers the same qualities as our Premium Barbed Wire with the feature of flat barbs. Our OK Brand Select and Texas Edition Flat Barb give you the Class I coating, but lessens the expense by spreading the barbs by 1". OK Brand Premium and Select Barbed Wire have zero splices per roll with minimum 950 lb. breaking strength. Our OK Brand commercial Barbed Wire is





economically priced using commercial galvanized coating. All styles are packaged on non-collapsible reels with easy handle, placed on wooden pallets, and tarpped for protection against the elements.

OK Brand barbed wire products come with an easy handle. This handle collapses inside the spool when the wire is stacked. To use, you simply pick up the handle and it securely hooks the spool when you are ready to lift the product.

		BARE	ED WIRE -	2-POIN	Г					
PRODUCT	ZINC COATING	BARB Spacing	STRAND Wire Gauge	ROLL Length	APPROX. WEIGHT LBS.	PANELS Per Bundle	TAG COLOR			
2-Pt. Premium	Class III	4"	12.5	1,320'	84	27		4		
2-Pt. Premium	Class I	4"	12.5	1,320'	80	27		4		
2-Pt. Select	Class I	5"	12.5	1,320'	74	27				
2-Pt. Commercial	Commercial	6"		1,320'	68	27				
	FLAT BARB - BARBED WIRE - 2-POINT									
PRODUCT	ZINC COATING	BARB Spacing	STRAND WIRE GAUGE	ROLL Length	APPROX. WEIGHT LBS.	PANELS PER BUNDLE	TAG COLOR			
Western Edition	Class I	4"	12.5	1320'	82	27				
Texas Edition	Class I	5"	12.5	1320'	74	27				
		BARE	ED WIRE -	4-POIN	Т					
PRODUCT	ZINC Coating	BARB Spacing	STRAND Wire Gauge	ROLL Length	APPROX. WEIGHT LBS.	PANELS Per Bundle	TAG COLOR			
4-Pt. Premium	Class III	5"	12.5	1,320'	91	27		4		
4-Pt. Premium	Class I	5"	12.5	1,320'	88	27		4		
4-Pt. Select	Class I	6"	12.5	1,320'	80	27				
4-Pt. Commercial	Commercial	6"		1,320'	72	27				

Barbless Wire

Looking for something to do the job without the severity of barbed wire? OK Brand Barbless Wire has a variety of uses, from fencing a pasture full of horses to putting a tension wire at the bottom of our Field Fence. Barbless Wire is designed to contain thinner-skinned animals that do not need the extra persuasion you get from our barbed products. OK Brand Barbless Wire is manufactured with a Class I coating that meets or exceeds ASTM A-121 specifications.

BARBLESS WIRE											
PRODUCT	ZINC COATING	STRAND WIRE GAUGE	ROLL Length	APPROX. WEIGHT LBS.	PANELS PER BUNDLE	TAG COLOR					
Barbless Premium	Class III	12.5	1,320'	72	32	49					
Barbless Premium	Class I	12.5	1,320'	68	32	49					
Barbless Commercial	Commercial	13	1,320'	64	32						
Barbless Light Duty	Commercial	14	1,320'	45	32						





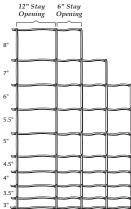
FIELD FENCE

OK Brand Field Fence (woven-wire) is manufactured in a wide variety of heights and styles and feature a graduated spacing that starts with small openings at the bottom, helping to prevent entry by small animals. The Hinge-Joint Knot allows the fencing to give under pressure and spring back into shape. It also expands or contracts under changing weather, giving flexibility and added strength. This quality fencing ensures a solid construction over any terrain. Our field fence is designed using a variety of spacing configurations to accommodate horses, cattle, hogs, and other large animals.

- OK Brand Premium Field Fence is produced with a Class I or Class III zinc coating in 9, 11, and 12.5-gauge. Heights range from 26" to 56", with a stay opening of either 6" or 12" and a length of 330' (20 rods). Uniform strength provides the best stretching possible and the range of sizes will meet all your fencing needs.
- *OK Brand Select Field Fence* offers the same tensile requirements as our Premium Fence. It uses a commercial

zinc coating and comes in 330' rolls. This quality field fence is a great value for your fencing needs.

• OK Brand Commercial Fence is available in the same variety of heights as our other products, with a 6" or 12" stay opening, in 330' rolls. The Commercial Fence is made with a 14-gauge commercial coated galvanized wire, which makes it a great economical fence for your lighter fencing needs.



FIELD FENCE

PRODUCT	NO. HORIZ. WIRES	FENCE HEIGHT	STAY Opening	INSIDE WIRE Gauge	TOP & BOTTOM WIRE GA.	ROLL LENGTH	APPROX. WEIGHT LBS.	ROLLS PER Pallet	TAG COLOR	STO0
939-6-9	9	39"	6"	9	9	330'	356	4		- 1
1047-6-9	10	47"	6"	9	9	330'	408	4		*
1154-6-9	11	54"	6"	9	9	330'	456	4		
939-12-9	9	39"	12"	9	9	330'	264	6		
1047-12-9	10	47"	12"	9	9	330'	298	6		*
1154-12-9	11	54"	12"	9	9	330'	333	6		
726-6-11	7	26"	6"	11	9	330'	182	6		
832-6-11	8	32"	6"	11	9	330'	212	6		
939-6-11	9	39"	6"	11	9	330'	244	6		*
1047-6-11	10	47"	6"	11	9	330'	278	6		*
1156-6-11	11	56"	6"	11	9	330'	313	6		*
939-12-11	9	39"	12"	11	9	330'	184	9		
1047-12-11	10	47"	12"	11	9	330'	208	9		*
1156-12-11	11	56"	12"	11	9	330'	232	9		Г
726-6-12.5	7	26"	6"	12.5	10	330'	130	9		*
832-6-12.5	8	32"	6"	12.5	10	330'	150	9		*
939-6-12.5	9	39"	6"	12.5	10	330'	170	9		*
1047-6-12.5	10	47"	6"	12.5	10	330'	190	9		*
1156-6-12.5	11	56"	6"	12.5	10	330'	220	9		*
726-12-12.5	7	26"	12"	12.5	10	330'	104	9		
832-12-12.5	- 8	32"	12"	12.5	10	330'	116	9		*
939-12-12.5	9	39"	12"	12.5	10	330'	132	9		*
1047-12-12.5	10	47"	12"	12.5	10	330'	146	9		*
1156-12-12.5	11	56"	12"	12.5	10	330'	160	9		—
				12.0	CE - CON			_	NC .	
3E	NO.	INUE-J	UINI FIE	INSIDE	TOP &	IIVIENUI	APPROX.	ROLLS		
PRODUCT	HORIZ. WIRES	FENCE HEIGHT	STAY Opening	WIRE GAUGE	BOTTOM WIRE GA.	ROLL LENGTH	WEIGHT LBS.	PER PALLET	TAG COLOR	STO
726-6-12.5	7	26"	6"	12.5	10	330'	123	9		*
832-6-12.5	8	32"	6"	12.5	10	330'	142	9		*
939-6-12.5	9	39"	6"	12.5	10	330'	161	9		*
1047-6-12.5	10	47"	6"	12.5	10	330'	183	9		*
1156-6-12.5	11	56"	6"	12.5	10	330'	205	9		*
LIGH	T DUTY	HINGE	-JOINT I	FIELD FI	ENCE - CO	DMMER	CIAL ZI	NC COA	TING	
PRODUCT	NO. HORIZ. WIRES	FENCE HEIGHT	STAY OPENING	INSIDE WIRE GAUGE	TOP & BOTTOM WIRE GA.	ROLL LENGTH	APPROX. WEIGHT LBS.	ROLLS PER PALLET	TAG COLOR	STO
726-6-14	7	26"	6"	14	11	330'	86	9		*
832-6-14	8	32"	6"	14	11	330'	98	9		*
939-6-14	9	39"	6"	14	11	330'	112	9		*
1047-6-14	10	47"	6"	14	11	330'	125	9		*
1156-6-14	11	56"	6"	14	11	330'	141	9		\vdash
832-12-14	8	32"	12"	14	11	330'	78	9		$\overline{}$
939-12-14	9	39"	12"	14	11	330'	87	9		$\overline{}$
1047-12-14	10	47"	12"	14	11	330'	97	9		



Max-Tight Field Fence

OK Brand Max-Tight Field Fence is manufactured using the Max-Tight Knot. Just like our OK Brand Hinge lock it is manufactured in a wide selection of heights and styles featuring a graduated spacing that starts with small openings at the bottom which helps prevent entry from small animals. The Max-Tight knot provides extra vertical strength to withstand impact from large animals while flexible enough for installation over hilly terrain. Our field fence is designed using a variety of spacing configurations to accommodate horses, cattle, hogs and other large animals.

As with all OK Brand Max tight products our field fence has the added benefit of our unique "Versi-Tail" feature. This feature allows for easier installation by adding a 12" tail at the beginning of each roll and a 6" tail at each end. This feature eliminates the need to remove cross-wire staples to allow enough wire for tying corners or splicing rolls.

OK Brand Premium Max-Tight Field Fence is available in Class I or Class III Zinc Coating.

MAX	(-TIGH1	FIELD	FENCE	- CLASS	I OR CL	ASS III	ZINC CO	ATING	
PRODUCT	NO. HORIZ. WIRES	FENCE HEIGHT	STAY OPENING	FILLER WIRE GA.	TOP & BOTTOM WIRE GA.	ROLL LENGTH	APPROX. WEIGHT LBS.	ROLLS PER PALLET	TAG COLOR
832-6-12.5	8	32"	6"	12.5	10	330'	143	8	
939-6-12.5	9	39"	6"	12.5	10	330'	163	8	
1047-6-12.5	10	47"	6"	12.5	10	330'	182	8	
1472-6-12.5	14	72"	6"	12.5	10	330'	261	8	
	M	AX-TIG	HT FIEL	D FENCE	- COAST	AL CLA	SS III		
PRODUCT	NO. HORIZ. WIRES	FENCE HEIGHT	STAY OPENING	FILLER WIRE GA.	TOP & BOTTOM WIRE GA.	ROLL LENGTH	APPROX. WEIGHT LBS.	ROLLS PER PALLET	TAG COLOR
1047-6-13	10	47"	6"	13	11	330'	146	8	



Max-Tight Horse Fence

Designed for the serious horseman, the Max-Tight Horse Fence is manufactured using the Max-Tight Horse Safe Knot. This square knot provides extra vertical strength to withstand impact from large animals. It also allows flexibility for installation on hilly terrain. A unique feature to Max-Tight Horse Fence is the Versi-Tail. This allows for easier splicing of rolls and anchoring to corners by adding a 12" tail at the beginning of each roll and a 6" tail at the end. Versi-Tail allows for faster installation by eliminating the need to remove cross-wire staples to allow enough tail for tying to corners or splicing rolls. Class I galvanized horse fence resists corrosion which results in a longer fence life. Continuous vertical and horizontal wires, wrapped in a horse-safe knot with a third wire, provides the strength and rigidity as well as the safety needed for your prized animals.

MAX-1	MAX-TIGHT HORSE FENCE - CLASS I OR CLASS III ZINC COATING											
PRODUCT	FENCE HEIGHT	SPACING	INSIDE WIRE Gauge	TOP & BOTTOM WIRE GA.	ROLL Length	APPROX. WEIGHT LBS.	ROLLS PER PALLET	TAG COLOR				
3'	36"	4" x 2"	12.5	10	100'	94	8					
4'	48"	4" x 2"	12.5	10	100'	122	8					
4'	48"	4" x 2"	12.5	10	200'	244	4					
5'	60"	4" x 2"	12.5	10	100'	151	8					
5'	60"	4" x 2"	12.5	10	200'	296	4					
6'	72"	4" x 2"	12.5	10	100'	179	8					



Sheep and Coat Fence

Need a field fence with a smaller and consistent spacing throughout to contain your smaller sheep and goats? OK Brand manufactures Sheep and Goat Fence with $4'' \times 4''$ spacing from top to bottom. Available with Hinge-Joint or Max-Tight Knots, this fence will confine your most stubborn animals.

PREI	NIUM SI	IEEP & G	OAT FE	NCE - CLA	ASS I ZII	IC COAT	ING				
PRODUCT	FENCE HEIGHT	SPACING	INSIDE WIRE GAUGE	TOP & BOTTOM WIRE GA.	ROLL Length	APPROX. WEIGHT LBS.	ROLLS PER PALLET	TAG COLOR			
4'	48"	4" x 4"	12.5	10	330'	289	4				
5'	60"	4" x 4"	12.5	10	330'	355	4				
6'	72"	4" x 4"	12.5	10	330'	422	4				
PREI	PREMIUM SHEEP & GOAT FENCE - CLASS I ZINC COATING										
PRODUCT	FENCE HEIGHT	SPACING	INSIDE WIRE GAUGE	TOP & BOTTOM WIRE GA.	ROLL LENGTH	APPROX. WEIGHT LBS.	ROLLS PER PALLET	TAG COLOR			
4'	48"	4" x 4"	14	11	330'	193	4				
MAX-	TIGHT S	HEEP &	GOAT FI	NCE - CL	ASS I ZI	NC COAT	ring				
PRODUCT	FENCE HEIGHT	SPACING	INSIDE WIRE GAUGE	TOP & BOTTOM WIRE GA.	ROLL LENGTH	APPROX. WEIGHT LBS.	ROLLS PER PALLET	TAG COLOR			
3'	36"	4" x 4"	12.5	10	330'	205	4				
4'	48"	4" x 4"	12.5	10	330'	262	4				
5'	60"	4" x 4"	12.5	10	330'	321	4				
6'	72"	4" x 4"	12.5	10	330'	382	4				



Premium Came Fence

OK Brand Premium Game Fence is the cost-effective way to confine deer, elk, and other game animals. Our Premium Game Fence is manufactured using the Hinge-Joint Knot, which allows for easier installation over hilly or rough terrain. The Class I galvanized zinc coating ensures a long-lasting fence, and our 330' rolls reduce the need for splicing.

			6"	
	6"			
	6"			
	6"			
	6"			
	6"			
	6"			
95.5"	6"			101.5"
	7"			
	8"			
	7"			
	6"			
	5.5"			
	5"			
	4.5"			
	4"			
	3.5"			
	3"			

	PREMIUM GAME FENCE - CLASS I OR CLASS III ZINC COATING										
PRODUC	NO. T HORIZ. WIRES	FENCE HEIGHT	STAY Opening	INSIDE WIRE GAUGE	TOP & BOTTOM WIRE GA.	ROLL LENGTH	APPROX. WEIGHT LBS.	ROLLS PER PALLET	TAG COLOR		
8'	18	96"	6"	12.5	10	330'	350	6		4	
8'6"	19	102"	6"	12.5	10	330'	378	6		4	



Max-Loc High-Tensile Fence

OK Brand Max-Loc is another great alternative for your fencing needs. This Class III High-Tensile Fencing offers you the strength and durability you have come to expect in all OK Brand products. Max-Loc Fencing uses fixed knot technology, originally developed in New Zealand for raising deer. This technology introduces a third wire to tie the continuous vertical and horizontal wires together. The fixed knot gives you maximum hold on the vertical and horizontal wires, locking them in place. The high tensile 12.5-gauge wire allows for minimal stretching during installation, with the Class III coating providing protection in any climate or temperature. Making installation even easier the Versi-Tail feature is added to all Max-Loc products. This unique feature allow for easier splicing of the rolls and anchoring to corner posts by adding a 12" tail at the beginning of each roll and a 6" tail at each end.

Available in game fence and field fence styles.

	MAX-LOC HIGH-TENSILE FENCING - CLASS III ZINC COATING										
PRODUCT	NO. HORIZ. WIRES	FENCE HEIGHT	STAY OPENING	INSIDE WIRE Gauge	TOP & BOTTOM WIRE GA.	ROLL LENGTH	APPROX. WEIGHT LBS.	ROLLS PER PALLET	TAG COLOR		
949-6-12.5	9	49"	6"	12.5	12.5	330'	195	6		4	
1348-6-12.5	13	48"	6"	12.5	12.5	330'	252	6		4	
2096-6-12.5	20	96"	6"	12.5	12.5	330'	405	4		4	
949-12-12.5	9	49"	12"	12.5	12.5	330'	140	9		4	
949-12-12.5	9	49"	12"	12.5	12.5	660'	278	6		4	
1348-12-12.5	13	48"	12"	12.5	12.5	330'	178	9		4	
1348-12-12.5	13	48"	12"	12.5	12.5	660'	339	6		4	

High-Tensile Barbed Wire

Made with high-carbon Class III galvanized wire, OK Brand High-Tensile Barbed Wire offers you another fencing alternative. The extra zinc coating provides protection in any climate or temperature. The 15.5-gauge wire allows for a light, easy-to-handle product, with the high-tensile strength eliminating the need for stretching during installation. With the wire placed on a non-collapsible reel, installation doesn't get much easier.

	HIGH-TENSILE BARBED WIRE - 2-POINT										
PRODUCT	ZINC COATING	BARB Spacing	STRAND WIRE GAUGE	BARB GAUGE	ROLL LENGTH	APPROX. WEIGHT LBS.	ROLLS PER PALLET	TAG COLOR			
2-Pt.	Class III	5"	14	14	1,320'	56	27		4		
2-Pt.	Class III	5"	15.5	14	1,320'	42	27		4		
	HIGH	I-TENSIL	E BARB	ED WII	RE - 4-P	OINT					
PRODUCT	ZINC COATING	BARB Spacing	STRAND WIRE GAUGE	BARB GAUGE	ROLL Length	APPROX. WEIGHT LBS.	ROLLS PER PALLET	TAG COLOR			
4-Pt.	Class III	5"	14	14	1,320'	67	27		4		
4-Pt.	Class III	3"	15.5	16.5	1,320'	50	27		49		
4-Pt.	Class III	5"	15.5	16.5	1.320'	44	27		411		

BIGE-TENSILE FIELD FENCE

OK Brand High-Tensile Field Fence is manufactured with high-carbon Class III galvanized wire to give you strength as well as climate protection no matter where you are. Because it is designed with a high-tensile horizontal wire, minimal stretching on installation is required. Using our Hinge-Joint Knot allows the fencing to give under pressure and spring back into shape.



	HIGH-TENSILE FIELD FENCE										
PRODUCT	NO. Horiz. Wires	FENCE HEIGHT	STAY Opening	INSIDE WIRE Gauge	TOP & BOTTOM WIRE GA.	ROLL Length	APPROX. WEIGHT LBS.	ROLLS PER PALLET	TAG COLOR		
939-6-12.5	9	39"	6"	12.5	10.5	330'	177	9		4	
1047-6-12.5	10	47"	6"	12.5	10.5	330'	202	9		4	
939-6-14	9	39"	6"	14	12.5	330'	115	9		4	
1047-6-14	10	47"	6"	14	12.5	330'	131	9		4	
939-12-12.5	9	39"	12"	12.5	10.5	330'	135	9		4	
1047-12-12.5	10	47"	12"	12.5	10.5	330'	152	9		4\$}	



From fencing a garden to fencing ostriches, this fence is easily installed because of the wire's ability to be cut and bent with minimum stress. Welded Wire can be fabricated to meet your specific needs and is durable and dependable for everyday use. Welded Wire works great for a temporary situation because it is easy to remove, re-roll, and store for later use.

	WEL	DED WIRE	FABRIC - 1	2.5-GAUGE		
PRODUCT	SPACING	HEIGHT	ROLL Length	APPROX. WEIGHT LBS.	ROLLS/ Pallet	TAG COLOR
3' x 50'	4" x 2"	36"	50'	36	16	
4' x 50'	4" x 2"	48"	50'	48	16	
5' x 50'	4" x 2"	60"	50'	60	16	
6' x 50'	4" x 2"	72"	50'	70	16	
2' x 100'	4" x 2"	24"	100'	48	16	
3' x 100'	4" x 2"	36"	100'	72	8	
4' x 100'	4" x 2"	48"	100'	96	8	
5' x 100'	4" x 2"	60"	100'	119	8	
6' x 100'	4" x 2"	72"	100'	141	8	
	WE	LDED WIRE	FABRIC -	14-GAUGE		
PRODUCT	SPACING	HEIGHT	ROLL LENGTH	APPROX. WEIGHT LBS.	ROLLS/ Pallet	TAG COLOF
3' x 50'	4" x 2"	36"	50'	24	16	
4' x 50'	4" x 2"	48"	50'	32	16	
5' x 50'	4" x 2"	60"	50'	40	16	
6' x 50'	4" x 2"	72"	50'	48	16	
2' x 100'	4" x 2"	24"	100'	32	18	
3' x 100'	4" x 2"	36"	100'	48	9	
4' x 100'	4" x 2"	48"	100'	63	9	
5' x 100'	4" x 2"	60"	100'	79	9	
6' x 100'	4" x 2"	72"	100'	92	9	



Fence Stays

OK Brand Fence Stays help maintain stability and uniformity in fencing when used with barbed wire or a combination of barbed wire and field fence. Available in 9.5-gauge Class I galvanized coated wire or an economical 10-gauge commercial grade. Fence stays will reduce fencing costs by allowing the use of fewer fence posts.

	FENCE STAYS - CLASS I ZINC COATING											
PRODUCT	STAY WIRE Gauge	HEIGHT	APPROX. WT/ BUNDLES LBS.	STAYS/ Bundle	TAG COLOR							
24"	9.5	24"	25	100		4						
28"	9.5	28"	29	100		4						
30"	9.5	30"	30	100		4						
32"	9.5	32"	32	100		4						
36"	9.5	36"	37	100		4						
42"	9.5	42"	43	100		4						
48"	9.5	48"	49	100		4						
52"	9.5	52"	52	100		49%						
	FENCE STA	YS - COMN	IERCIAL ZINC C	OATING								
PRODUCT	STAY WIRE Gauge	HEIGHT	APPROX. WT/ BUNDLES LBS.	STAYS/ Bundle	TAG COLOR							
30"	10	30"	27	100								
32"	10	32"	28	100								
36"	10	36"	32	100								
42"	10	42"	37	100								
48"	10	48"	42	100								
52"	10	52"	46	100								

Available in Class III on Request

Electric Fence Wire

OK Brand Electric Fence Wire is manufactured with an extremely strong, smooth wire to resist breakage over long distances. Our Electric Fence Wire comes in spools of 12.5, 14, and 17-gauge galvanized wire in quarter-mile and half-mile lengths. Electric Fence is ideal for added security on an existing fence or as a low-cost temporary or permanent fencing alternative.



ELECTRIC FENCE WIRE - 12.5-GAUGE										
PRODUCT	LENGTH IN MILES	APPROX. WEIGHT LBS. PER BOX	ROLLS PER BOX	ROLLS PER PALLET	TAG COLOR					
12.5-Ga. x 1/4 mile	1/4	80	2	64						
ELECTRIC FENCE WIRE - 14-GAUGE										
PRODUCT	LENGTH IN MILES	APPROX. WEIGHT LBS. PER BOX	ROLLS PER BOX	ROLLS PER PALLET	TAG COLOR					
14-Ga. x 1/4 mile	1/4	45	2	108						
14-Ga. x 1/2 mile	1/2	90	2	64						
	ELECTRIC	FENCE WIRE - 1	7-GAUGE							
PRODUCT	LENGTH IN MILES	APPROX. WEIGHT LBS. PER BOX	ROLLS PER BOX	ROLLS Per Pallet	TAG COLOR					
17-Ga. x 1/4 mile	1/4	42	4	216						
17-Ga. x 1/2 mile	1/2	41	2	108						

HIGH TENSILE EL	FCTRIC FENCE	- 12.5-GAI	IGE CLASS III	
PRODUCT	LENGTH IN MILES	WEIGHT	ROLLS PER BUNDLE	TAG COLOR
High-Tensile 170,000 psi	3/4	100	5	
High-Tensile 200,000 psi	3/4	100	5	
High-Tensile 170,000 psi	3/8	50	5	
High-Tensile 200,000 psi	3/8	50	5	
HIGH TENSILE ELEC	TRIC FENCE -	12.5-GAUG	E A05 COATIN	IG
PRODUCT	LENGTH IN MILES	WEIGHT	ROLLS PER PALLET	TAG COLOR
High-Tensile 170,000 psi	3/4	100	5	
High-Tensile 170,000 psi	3/8	50	5	

Electric Fence Posts

Each spade is spot welded twice on our OK Brand Electric Fence Posts to provide additional strength. Electric Fence Posts are available in painted or commercial galvanized finish and the choice of either smooth or profiled.

ELECTRIC FENCE POSTS - PROFILED PAINTED									
PRODUCT	POST DIAMETER	LENGTH	APPROX. WEIGHT LBS. PER BOX	POSTS PER BUNDLE	POSTS PER PALLET				
5/6" x 4' Posts	5/16"	4'	1.125	25	2,000				
3/8" x 4' Posts	3/8"	4'	1.5	25	2,000				
7/16" x 4' Posts	7/16"	4'	1.63	20	1,000				

Catchweight Coils

OK Brand manufactures a wide assortment of catchweight coils for numerous applications. Available in either black annealed or galvanized, in several different gauges, so you can be sure to find the coil to meet your needs. Whether on the farm or in the shop, OK Brand's Catchweight Coil can handle the job.

CAT	CATCHWEIGHT COILS - BLACK ANNEALED COATING									
PRODUCT	WIRE Gauge	COIL Length	APPROX. Weight LBS.	COILS/ Pallet	TAG COLOR					
9-Ga. Coil	9	170'	10	1						
12-Ga. Coil	12	340'	10	1						
14-Ga. Coil	14	584'	10	1						
8-Ga. Coil	8	1,425'	100	1						
9-Ga. Coil	9	1,701'	100	1						
10-Ga. Coil	10	2,053'	100	1						
11-Ga. Coil	11	2,577'	100	1						
12-Ga. Coil	12	3,400'	100	1						
12.5-Ga. Coil	12.5	3,817'	100	1						
14-Ga. Coil	14	5,846'	100	1						

	CATCHWEIGHT COILS - GALVANIZED COATING									
PRODUCT	WIRE Gauge	COIL Length	APPROX. Weight LBS.	COILS/ Pallet	TAG COLOR					
9-Ga. Coil	9	170'	10	1						
10-Ga. Coil	10	205'	10	1						
11-Ga. Coil	11	257'	10	1						
12-Ga. Coil	12	340'	10	1						
14-Ga. Coil	14	584'	10	1						
17-Ga. Coil	17	1,285'	10	1						
9-Ga. Coil	9	425'	25	1						
9-Ga. Coil	9	1,701'	100	1						
10-Ga. Coil	10	2,053'	100	1						
11-Ga. Coil	11	2,577'	100	1						
12-Ga. Coil	12	3,400'	100	1						
14-Ga. Coil	14	5,846'	100	1						
17-Ga. Coil	17	12,850'	100	1						

REBAR TIE WIRE

OK Brand Rebar Tie Wire is strong enough to securely tie rebar, but soft annealed for easy twisting. Rebar Tie Wire is available in 16.5-gauge black wire. Coils are adapted to fit standard dispensing reels. Each coil weighs approximately three-and-a-half pounds. The coils are packed 20 coils to a box, with 48 boxes to a pallet.



Vineyard Wire

Only premium high-carbon wire is used in our Vineyard Wire. Several gauges and tensile strengths are available for numerous applications. OK Brand offers Vineyard Wire you can depend on to stand up to the heavy weight before harvest, and it is packaged for easy installation.

	VINEYARD WIRE											
	DIAMETER	2	BRI	EAK STRE	NGTH	TEN	SILE STR	ENGTH	LENGTH	WEIGHT		
WIRE GAUGE	INCHES	ММ	SOFT	HIGH- TENSILE	EXTRA HIGH- TENSILE	SOFT	HIGH- TENSILE	EXTRA HIGH- TENSILE	LINEAR FEET/CST.	PER COIL LBS.	COILS/ BUNDLE	
9	0.148	3.77	860	2,925	3,441	70,000	170,000	200,000	1,705'	100	5	
10	0.135	3.43	787	2,433	2,863	70,000	170,000	200,000	2,057'	100	5	
11	0.121	3.06	690	1,935	2,300	70,000	170,000	200,000	2,582'	100	5	
12	0.106	2.68	529	1,500	1,765	70,000	170,000	200,000	3,369'	100	5	
12.5	0.099	2.51	462	1,309	1,540	70,000	170,000	200,000	3,825'	100	5	
13	0.092	2.32	399	1,130	1,330	70,000	170,000	200,000	4,478'	100	5	
14	0.08	2.03	352	903	1,036	70,000	170,000	200,000	5,858'	100	5	



BALER WIRE

OK Brand Premium Baler Wire is manufactured from the highest quality 14.5-gauge annealed wire and meets ASAE standards. Baler Wire is packaged in rolls of minimum 6,500 linear feet. OK Brand Premium Baler Wire is built for dependability, from the quality of the wire to the strength of the box. A well-maintained level winding system and high grade lubricants allow for a tangle-free payoff and rust resistant wire. Banded with a nylon tape and the starting end marked, this quality wire is placed in a specially designed wax-coated box. The wax-coating prevents the wire's lubricant from bleeding through, which helps maintain the boxes structural shape and durability. A perforated center knock-out is placed and sized for optimum payoff. The box dimensions are designed to accommodate most balers.

		BALER WIRE		
BARCODE	ITEM#	PRODUCT	APPROX. WEIGHT LBS.	QTY/PKG
755567060683	0606-8	14.5-Ga 6500'	100	1

T-Posts

High quality T-Post are sourced from various t-post manufactures, with sturdy anchor plates to assure stability in all soil types. In-stock lengths include 6′, 6′6″, and 10′.



T-Post Clips

Our T-Post Clips were designed so that the ends of the fasteners provide tension when installed, keeping the line wire tight against the post. Just a half-turn around the wire is all it takes for easy installation. These high-quality clips are universal, fitting 1.25 and 1.33-pound weight T-Posts. They are packaged in quantities of 1,000 clips per bag and sub-packaged in 20 bags of 50 clips. Pallets contain 100 bags, which weigh approximately 18 lbs. each.



T-Posts Driver

Complement your line by adding one of our economical 16-pound T-Post Drivers, manufactured to stand up to the stresses of a long day of fence building.



Fence Staples

No matter what OK Brand product you need to securely fasten to wood posts, OK Brand barbed fence staples will do the job. OK Brand staples are slice cut and have plenty of holding power. The sharp points make them easy to drive into the wood and the barbs hold them



securely in place. Made with high quality commercial and Class 3 galvanized wire coatings, this double barbed 8 gauge staple is made to do the job right the first time and for a long time.

Available in 8# and 50# buckets.

GRIPPLE

Gripple is renowned for providing innovative, cost-effective solutions for fencing applications. Gripple products work with a wide variety of mild and tensile fencing wires, across barbed and plain fencing types and on anything from stock to electric fencing, replacing traditional methods and generating time and labor savings.

The Gripple Plus range allows for joining, tensioning and repairing of wires, eliminating the need to tie and knot wires and ensuring the integral strength of the fence is never compromised.

The T-Clip is a revolutionary solution for securing a fence at an end post, particularly useful on horse and deer fences where space is tight and there are multiple line wires.





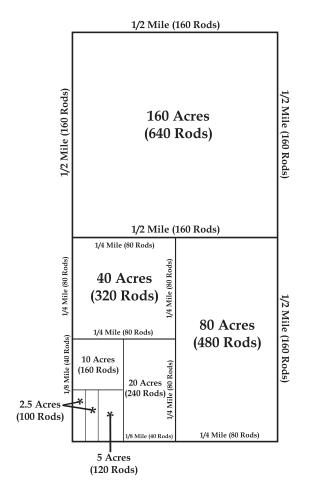
WELDED WIRE REINFORGEMENT

With time and money savings advantages, reduced labor cost, faster placement and increased production, OK Brand Welded Wire Reinforcement is your concrete reinforcement solution.

WELDED WIRE REINFORCEMENT						
PRODUCT	WIRE GAUGE	ROLL HEIGHT	ROLL LENGTH	SPACING	APPROX. WEIGHT	ROLLS/ Bundle
6 x 6 x 6 x 6	6	5'	150'	6"	310	8
6 x 6 x 10 x 10	10	5'	50'	6"	50	22
6 x 6 x 10 x 10	10	5'	150'	6"	150	18

Sheets and Other Sizes Available

FENCE CALCULATION GUIDE



Barbed Wire 80 Rods (1,320 ft.) per Roll

Field Fence 20 Rods (330 ft.) per Roll 1 Rod = 16.5 ft. 1/4 Mile = 1,320 ft. (80 Rods) 1/2 Mile = 2,640 ft. (160 Rods) 1 Mile = 5,280 ft. (320 Rods) 1 Acre = 43,560 sq. ft.



Amount of Fence Needed

Use end and corner posts as required. Stretcher posts should be used at approximately 20-rod intervals for permanent farm fences. Subtract one line for every stretcher post to be used.

RECTANGULAR FIELD						
ACRES	FIELD LENGTH	FIELD WIDTH	FENCE REQUIRED	NO. OF STEEL LINE POSTS REQUIRED		
	Rods	rods	rods	4-Corner Field		
1	16	10	52	48		
1	20	8	56	52		
2.5	40	10	100	96		
4	32	20	104	100		
5	40	20	120	116		
6	60	16	152	148		
7	80	14	188	184		
8	80	16	192	188		
9	80	18	196	192		
10	50	32	164	160		
20	100	32	264	260		
30	80	60	280	276		
40	100	64	328	324		
50	100	80	360	356		
60	120	80	400	396		
70	160	70	460	456		
80	128	100	456	452		
100	160	100	520	516		
120	192	100	584	580		
140	280	80	720	716		
160	320	80	800	796		
320	400	128	1,056	1,052		
640	400	256	1,312	1,308		

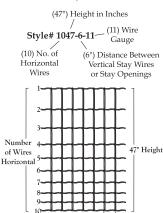
SQUARE FIELD						
ACRES	FIELD LENGTH		S FIELD LENGTH FENCE REQUIRED		NO. OF STEEL LINE POSTS REQUIRED	
	Rods	Feet	Incheds	rods	4-Corner Field	
1	12	10	9	51	47	
2	17	14	8	72	68	
3	21	15		88	84	
4	25	4	11	101	97	
5	28	4	8	113	109	
6	30	16	3	124	120	
7	33	7	8	134	130	
8	35	12	10	143	139	
9	37	15	8	152	148	
10	40			160	156	
20	56	9	5	227	223	
30	69	4	8	227	273	
40	80			320	316	
50	89	7	4	358	354	
60	97	16	2	392	388	
70	105	13	8	424	420	
80	113	2	3	453	449	
100	126	8	1	506	502	
120	138	9	4	554	550	
140	149	11		559	595	
150	160			640	636	
320	226	4	7	905	901	
640	320			1,280	1,276	

How to Read Fence And Wire Panel Numbers

Wire Panel Style Numbers

Style# 4 x 2 x 4 x 6 Vertical Wire Gauge Height of Wire Spacing Yertical Wire Gauge Horizontal Wire Gauge 2" Spacing 4 gauge 4 gauge 4 gauge

Fence Style Numbers



6" Stay Opening

Spreader Bar

The OK Brand Spreader Bar has been uniquely designed to assist customers in unloading 20' panels without causing damage. The spreader bar easily attaches to any forklift. The use of our spreader bar has been proven an efficient method for unloading and can reduce damage to the product.



Wire Information

Steel wire longevity depends on the type and thickness of protective coating around the wire. Zinc is commonly used to cover (galvanize) steel wire to protect it from rusting. There are several ways of applying zinc to steel wire, and some are claimed to be superior to others. However, results of testing by the American Society of Testing and Materials (ASTM) show no practical difference among galvanization methods.

Zinc coatings are measured in ounces of zinc per square foot of wire surface. The more zinc per square foot, the more years of wire use before rusting starts. The ASTM has established "classes" of zinc coatings for steel wire based on the number of years that galvanizing delays wire rusting under different climate conditions (Table 1). Class I has the lightest zinc coating and Class III has the heaviest. Machinery, livestock, and fire can damage the zinc coating, which results in wire that rusts sooner than undamaged wire. Steel wire can have less than a Class I coating. This is often referred to as "regular" galvanizing. Many local dealers stock steel wire with either regular or Class I coating.

Table 1. Approximate years of protection given steel wire by Class I and Class III galvanizing.

	Dry Climate		Humid Climate		Coastal and Industrial Climate	
Wire Size (Ga.)	Class I	Class III	Class I	Class III	Class I	Class III
9	15	30	8	13	3	6
11	11	30	6	13	2	6
12.5	11	30	6	13	2	6
14.5	7	23	5	10	1.5	4.5

Virginia Polytechnic Institute and State University

Fencine Materials

Good fencing protects and confines valuable livestock by presenting barriers to restrict animal movement. Barriers can be physical, psychological, or a combination of both. Physical barriers consist of enough materials of sufficient strength to prevent or discourage animals from going over, under, or through fences. Psychological barriers involve inflicting pain to discourage animals from challenging a physical barrier of inferior strength. Traditional livestock fencing materials have included barbed, woven, mesh, and electrified wire or combinations of these materials. Board fences have also been popular. These conventional materials are still widely used and make excellent fences if properly constructed. However, new materials such as high-tensile wire should also be considered when selecting fencing types. The type of fencing needed for livestock confinement depends on several factors, including animal species, age, breed, and production system. Beef cattle on a controlled grazing system have different fencing needs than horses on recreational pasture. Permanent boundary or division fences require different fencing materials than fences for temporary paddocks. Fencing type and materials influence the cost, lifespan, and function of the fencing system.

CATTLE

Barbed wire and woven-wire fences have traditionally been used for cattle. Four-strand or five-strand barbed wire fences are adequate for cattle. Heavyweight and extra-heavyweight woven-wire fences with one or more strands of barbed wire above the fence are excellent for cattle. Fence height should be at least 39 inches. Heavy wire panel fences are highly recommended for cattle-handling facilities. Fence height should be at least 60 inches to prevent escape. Fences should also be clearly visible to reduce stress on the animal and to enhance movement through the facility.

Sheep and Coats

Barbed wire fences have typically been used for sheep and goats. However, these fences are not recommended for sheep, since barbs pull the fleece. Furthermore, barbed wire fences do not effectively confine goats if moderate grazing pressure is applied to the fenced-in area. Heavyweight or extra-heavyweight woven-wire fences are excellent for nonhorned sheep and goats. Fence height should be at least 39 inches to prevent animals from climbing over the fence, and may need to be higher depending on the breed to be confined. Mesh wire fences also make excellent fences for non-horned sheep and goats. Temporary fencing is not recommended for sheep or goats, since they can easily escape.



Barbed (standard and suspension) wire and cable fences are not effective for swine confinement. Woven-wire fences with one or more strands of barbed wire (placed along the ground to discourage rooting) provide good hog control. Medium and heavyweight woven-wire fences with small openings are excellent for restraining swine. Maximum fence height should be 54 inches. Fences built close to the ground prevent hogs from escaping by rooting underneath the fence.

Horses

Visibility is the most important characteristic of horse fencing. Poorly visible fences such as high-tensile and barbed wire fences should not be used with horses; the animals could incur severe injuries (e.g., deep lacerations or broken bones) if they become entangled in fence wires. Max-Tight Horse Fence and OK Brand Horse Panels are highly recommended for horses. Woven-wire fence with openings of 4 inches or more should not be used, since legs can become trapped in the openings. Woven-wire fencing with openings less than 4 inches are suitable for horses if a single 1-inch-by-6-inch board is placed at the top of the fence to increase visibility.



Weights and Measures

METRIC EQUIVALENTS

I	LINEAR MEASURE
	2.54 centimeters
	39.37 inches / 1.0936 yards
1 vard	
1 dekameter	
1 kilometer	
	1.609 kilometers
S	QUARE MEASURE
1 square centimeter	
1 square inch	
1 square decimeter	
	9.203 sq. decimeters
1 square meter	
1 square yard	
	0.00625 acre
	2.47 acres
1 acre	
1 square kilometer	
1 square mile	2.59 sq. kilometers
ME	ASURE OF VOLUME
1 cubic centimeter	
1 cubic inch	16.39 cubic centimeter
	0.0353 cubic foot
	28.317 cubic decimeter
1 cubic meter	
	0.7646 cubic meter
1 cord	
1 liter	
1 quart dry	
1 quart liquid	
1 dekaliter	2.6417 gallons / 1.135 pecks
1 bushel	
	WEIGHT
1 kilogram	
1 pound	0.4536 kilogram
1 metric ton	
1 English ton	
	ATE METRIC EQUIVALENTS
1 decimeter	4 inches
1 liter	1.06 quarts liquid, 0.9 quarts dry
1 meter	1.1 yards
1 kilometer	
	25/8 bushels
	21/2 acres
1 kilogram	21/5 pounds
1 stere, or cubic meter	



Important Telephone Mumbers

Contact	Number
Oklahoma Steel & Wire Customer Service	580-795-6096
Iowa Steel & Wire Customer Service	641-437-5400
Wes Thomas - Inside Sales	580-795-6096
Ryan Jones - Inside Sales	580-795-6006
Mitch Johnson - Inside Sales	580-795-6070
Josh Eppler - Eastern Sales	580-795-6076
Ryan Hall - Eastern Sales	580-795-6087
Tommy Spence - Western Sales	580-795-6074
Tony McDermott - Midwestern Sales	580-795-6004
Donnie O'Malley - Texas Sales	580-795-6012





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